Hydraulics

Linear Motion and Assembly Technologies

Pneumatics

Service



Extracted from RA 22 280/06.98

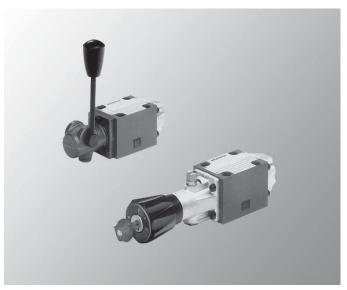
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See Section 16 for applicable Preferred/Spotlight part numbers and unit price.

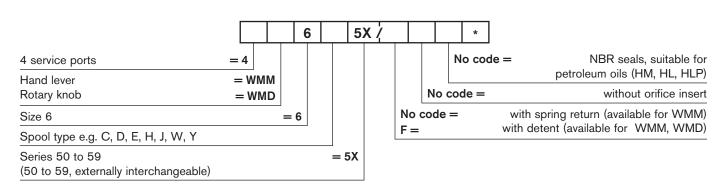
4/3-, 4/2- and 3/2-way Directional valves Mechanical/Manual operation Model WM.6

Size 6, Series 5X Maximum operating pressure 315 bar (4600 PSI) Maximum flow 60 L/minn (16.0 GPM)

- Direct operated spool type directional control valves
- Mounts on standard ISO 4401-3, NFPA T3.5.1M R1 and ANSI B 93.7 D 03 interface
- For subplates, see data sheet RA 45 052



Mechanical/manual operation



Linear Motion and Assembly Technologies

Pneumatics

Service



Extracted from RA 22 280/06.98

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See Section 16 for applicable Preferred/Spotlight part numbers and unit price.

Technical data

General								
Installation position		optional						
Weight	kg (lbs.)	approx. 1.4 (3.1)						
Hydraulic								
Operating pressure max								
- Ports A, B, P	bar (PSI)	315 (4600)						
– Port T:								
for WMM, WMD, WMDA bar (PSI)		160 (2320)	160 (2320) With spool types A or B, port T must be used as a drain po					
for WMR, WMU bar (PSI)		60 (900)		than the permissible tank pressure.				
Max. volume flow L/	min (GPM)	60 (16.0)						
Flow section (Control position 0)		with spool type W 3% of nominal section						
Hydraulic fluid		Petroleum oils (HM, HL,HLP); Phosphate ester fluids (HFD-R)						
Fluid temperature range	°C (°F)	NBR seals: -30 to +80 (-22 to +176)						
		FPM seals: -20 to +80 (-4 to +176)						
Viscosity range mr	m²/s (SUS)	2.8 to 500 (35 to 2320)						
Maximum degree of fluid contamination	on	Class 18/15 according to ISO 4406. Therefore, we recommend a filter with a retention rate of β 10 \geq 75.						
Operating force/-torque								
Valve type			WMM	WMD/WMDA				
Operating torque max. Ncm (lb-in)			-	150 (13.3)				
Operating force								
 without tank pressure with and without detent 	kg (lbs)		20 (4.5)	_				
- 150 bar tank pressure	kg (lbs)		30 (6.7)	_				

Hydraulics

Linear Motion and Assembly Technologies

Pneumatics

Service



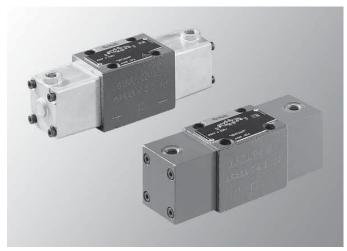
Extracted from RE 22282/07.02

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See Section 16 for applicable Preferred/Spotlight part numbers and unit price.

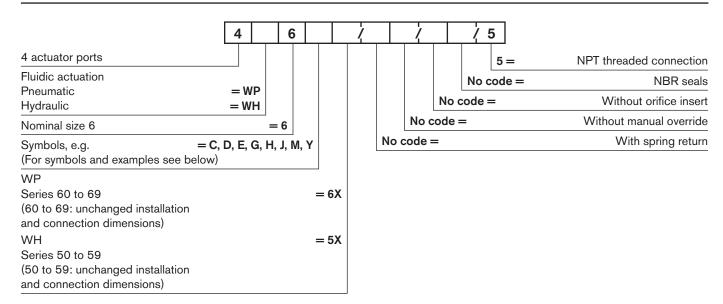
4/3-, 4/2- and 3/2-way Directional valves with fluidic actuators Model WP, WH

Nominal size 6 Series 6X (WP), 5X (WH) Maximum operating pressure 315 bar (4600 PSI) Maximum flow 60 L/min (16 GPM)

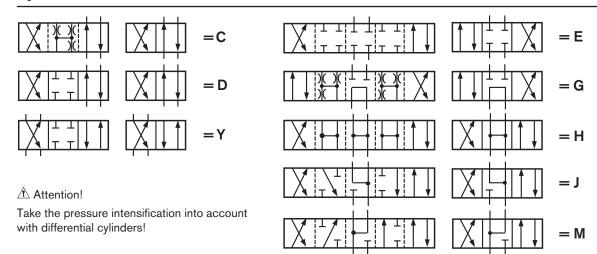


Fluidic actuators

Ordering code



Symbols



Pneumatics

Service



Extracted from RE 22282/07.02

Page 2 of 2 Issue: 04.03

See Section 16 for applicable Preferred/Spotlight part numbers

and unit price.

Technical data

Valve type			WP	WH			
Installation			Optional 1)				
Ambient temperature rang	 ge	°C (°F)	NBR seals: -30 to +80 (-22 to +1	176)			
			FKM seals: -20 to +80 (-4 to +17	76)			
Weight	1 operating cylinder	kg (lbs.)	Approx. 1.8 (4.0)	Approx. 2.0 (4.4)			
Valve with:	2 operating cylinders	kg (lbs.)	Approx. 2.0 (4.4)	Approx. 2.2 (4.9)			
Hydraulic							
Max. operating pressure	Ports A, B, P	bar (PSI)	Up to 315 (4600)				
	Port T	bar (PSI)	Up to 160 (2300) (with symbols A and B, the port T must be used as leakage port when the operating pressure is above 160 bar (2300 PSI				
Max. flow	L/r	min (GPM)	60 (16)				
Flow cross-section	With symbol Q		6 % of the nominal cross-section				
(switched position 0):	With symbol W		3 % of the nominal cross-section				
Min. control pressure		bar (PSI)	4 (60) (see char. curves on page 5)	6 to 10 (87 to 145) > tank pressure 2)			
Max. control pressure		bar (PSI)	10 (145)	200 (2900)			
Control volume		cm³ (in³)	1.23 (0.075)				
Pressure fluid			Mineral oil (HL, HLP) to DIN 51 524 ³⁾ ; Fast bio-degradable pressure fluids to VDMA24 568 (also see RE 90 221); HETG (rape seed oil) ³⁾ ; HEPG (polyglycols) ⁴⁾ ; HEES (synthetic ester) ⁴⁾ ; Other pressure fluids on request				
Pressure fluid temperature	e range	°C (°F)	NBR seals: -30 to +80 (-22 to +176)				
			FKM seals: -20 to +80 (-4 to +176)				
Viscosity range	mn	n²/s (SUS)	2.8 to 500 (35 to 2318)				
Degree of contamination			Maximum permissible degree of contamintion of the pressure fluid is to NAS 1638 class 9. We therefore recommend a filter with a minimum retention rate of $\beta_{10} \ge 75$.				

¹⁾ With version ../O.. (A, C, and D): horizontal

Performance limits dependent on the minimum control pressure, see datasheet

³⁾ Suitable for NBR and FPM seals

⁴⁾ Only suitable for FKM seals



Extracted from RA 22 331/06.98

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See Section 16 for applicable Preferred/Spotlight part numbers and unit price.

4/3-, 4/2- and 3/2-way Directional valves Manual or hydraulic operated Models WMM, WMD, WP, WN, or WHD

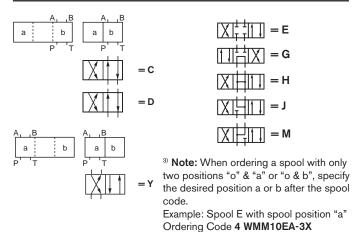
Size 10, Series 3X

Maximum operating pressure 315 bar (4600 PSI) Maximum flow 120 L/min (32 GPM)

- Direct operated spool type directional control valves
- Mounts on standard ISO 4401-5, NFPA T3.5.1M R1 and ANSI B 93.7 D 05 interface
- For subplates, see data sheet RA 45 054
- Available operator options: Hand lever or hydraulic pilot

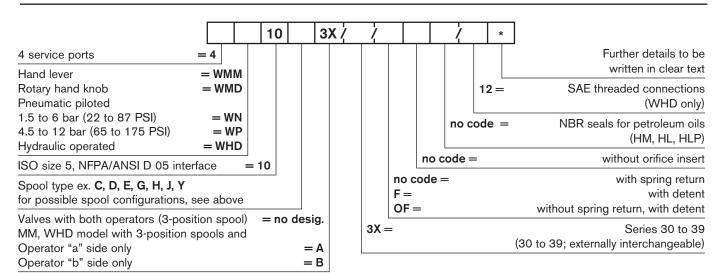
Manual operation

Symbols





Pilot fluid operation



Electric Drives and Controls

Hydraulics

Linear Motion and Assembly Technologies

Pneumatics

Service



Extracted from RA 22 331/06.98

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See Section 16 for applicable
Preferred/Spotlight part numbers
and unit price.

Technical data

Hydraulic bar (PSI) 315 (4600) Maximum operating pressure Ports A, B, P Port T bar (PSI) (For spool types A and B, port T must be use a drain port, 160 (2320) if the operating pressure exceeds 160 bar (2320 PSI) Maximum flow L/min (GPM 120 (32) Petroleum oils (HM, HL, HLP) Hydraulic fluids Phosphate ester fluids (HFD-R) °C (°F) NBR seals: -30 to +80 (-22 to +176) Fluid temperature range FPM seals: -20 to +80 (-4 to +176) Viscosity range mm²/s (SUS) 2.8 to 500 (35 to 2320) Maximum degree of fluid contamination Class 18/15 according to ISO 4406. Therefore, we recommend a filter with a retention rate of $\beta_{10} \ge 75$.



Extracted from RA 23 178/08.99

Page 1 of 2 Issue: 01.01

See Section 16 for applicable Preferred/Spotlight part numbers and unit price.

4/3-, 4/2- and 3/2-way Directional control valves with wet pin AC or DC solenoids Model WE 6.. /E

Size 6, Series 6X

Maximum operating pressure 350 bar (5100 PSI) Maximum flow 80 L/min (21 GPM)

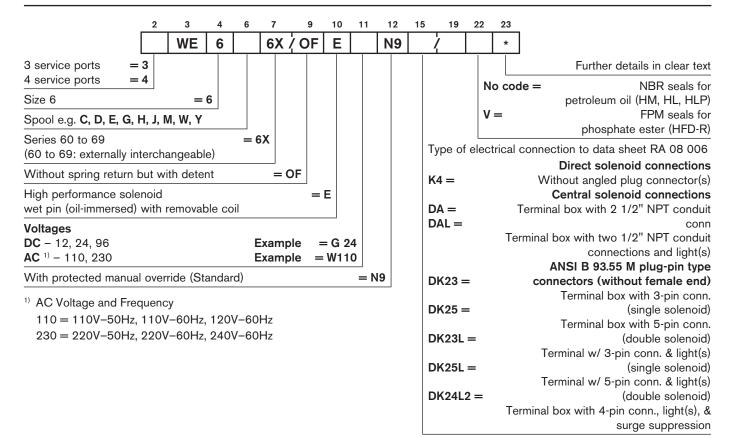
- Direct operated, solenoid controlled directional spool valve, heavy duty construction
- Mounting pattern to ISO 4401-3, NFPA T3.5.1 M R1 and ANSI B93.7 D 03

Subplates, see datasheet RA 45 052

- Removable coils for quick replacement, or conversion, in AC or DC voltages
- Dual frequency solenoids AC voltage with 50 or 60 Hz operation
- Individual electrical connectors
- Wet pin core tubes, with high pressure tank capacity, standard



Model 4 WE 6...6X/EG 24 N9K4 with plug-in connector





Extracted from RA 23 178/08.99

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See Section 16 for applicable Preferred/Spotlight part numbers and unit price.

Symbols

= C & D



1) Example: Spool E with switching position "a" Order code 4 WE6 EA•6X/EW 110 NK4

Caution: Be aware of pressure intensification in differential cylinders

Technical data

General

Installation position				Optional
Weight	Single solenoid valve	m	kg (lbs.)	1.45 (3.2)
	Valve with 2 solenoids	m	kg (lbs.)	1.95 (4.3)

Hydraulic

Operating pressure	Port A, B, P	р	bar (PSI)	350 (5100)
	Port T	р	bar (PSI)	up to 210 (3050) DC, up to 160 (2320) AC Where symbols A and B occur, port T must be employed as a drain port if the operating pressure is above the permitted tank pressure.
Flow, max.		αv	L/min (GPM)	up to 80 (21) DC, up to 60 (15.8) AC

Electrical					
Type of voltage				DC voltage	AC voltage
Available voltages		V	V	12, 24, 96	110, 230 50/60 Hz
Power consumption	n	Р	W	30	-
Holding current		Р	VA	-	50
In-rush current		Р	VA	-	220
Duty cycle				continuous	continuous
Shifting time to	ON	Т	ms	25 to 45	10 to 20
ISO 6403	OFF	Т	ms	10 to 25	15 to 40
Shifting frequency			Sw/h	up to 15000	up to 7200
Insulation				Exceeds NEMA class B	Exceeds NEMA class B
Coil temperature		t	°C (°F)	up to 150 (302)	up to 180 (356)



Extracted from RA 23 327/07.98

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See Section 16 for applicable Preferred/Spotlight part numbers and unit price.

4/3-, 4/2- and 3/2-way Directional control valves with wet pin AC or DC solenoids Model WE 10.. /.C

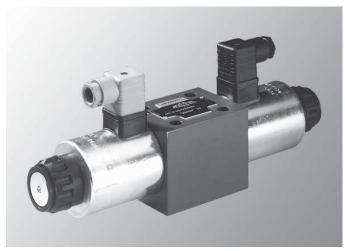
Nominal Size 10, Series 3X (DIN spade to 43650) Series 4X (conduit box)

Maximum operating pressure 315 bar (4600 PSI) Maximum flow 120 L/min (32 GPM)

- Direct solenoid actuated directional spool valve in the standard version
- Mounting pattern to ISO 4401-5, NFPA T3.5.1 M R1 and ANSI B93.7 D 05 interface

Subplates, see datasheet RA 45 054 (separate order)

- Wet pin AC or DC solenoids with removable coil
- Solenoid coil can be rotated through 90°
- Coils may be replaced without engaging fluid ports



Model 4WE 10 E3X/CG24N9K4 with plug-in connector

- Electrical connections available as either individual spade connections or as a conduit box connection
- Manual override, standard
- For soft switching version, see RA 23 183
- High flow body and spool design

Technical data

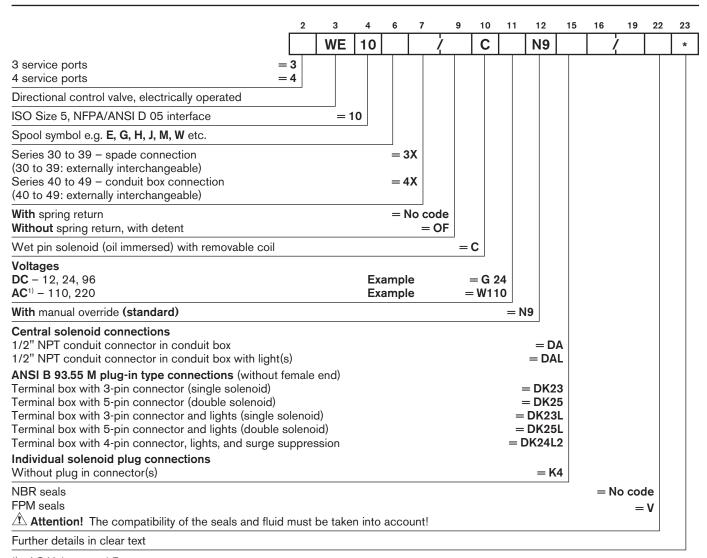
General								
Installation			optional					
Weight			Central connection	Individual connection				
	Valve with 1 solenoid	kg (lbs.)	DC 4.4 (9.7), AC 3.6 (7.93)	DC 4.3 (9.48), AC 3.5 (7.71)				
	Valve with 2 solenoids	kg (lbs.)	DC 6.0 (13.2), AC 4.4 (9.7)	DC 5.9 (13), AC 4.3 (9.48)				
Hydraulic data								
Max. operating pressure	Ports A, B, P	bar (PSI)	315 (4600)					
	Port T	bar (PSI)	DC 210 (3050), AC 160 (2320) Port T must be used as a drain higher than the permissible tank	line if the operating pressure is				
Max. flow	L	_/min (GPM)	120 (32)					
Electrical data								
Voltage model			DC	AC				
Available voltages		V	12, 24, 96	110, 230 50/60 Hz				
Voltage tolerance (nominal vo	ltage)	%	±10					
Power consumption		W	35	_				
Holding power		VA	-	90				
Inrush current		VA	_	550				
Duty			continuous	_				
Switching time to ISO 6403	ON	ms	45 to 60	15 to 25				
	OFF	ms	20 to 30	20 to 30				
Switching frequency		cycles/h	15,000	7,200				
Protection to DIN 40 050			IP 65					
Insulation class VDE 0580			F	Н				



Extracted from RA 23 327/07.98

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and unit price.

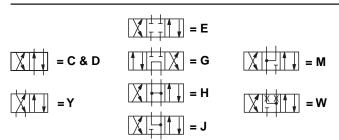
Ordering code



¹⁾ AC Voltage and Frequency

110 = 110V-50Hz, 110V-60Hz, 120V-60Hz 230 = 220V-50Hz, 220V-60Hz, 240V-60Hz

Symbols





Extracted from RA 23 351/09.99

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See Section 16 for applicable Preferred/Spotlight part numbers

and unit price.

4/3-, 4/2- and 3/2-way Directional valves with switching time adjustment **Model 5-.WE 10**

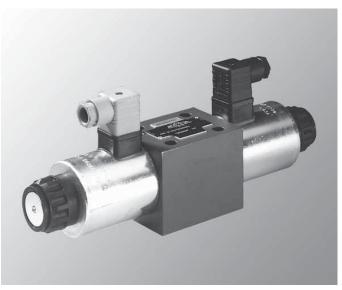
Nominal Size 10 Series 3X

Maximum operating pressure 315 bar (4600 PSI) Maximum flow 120 L/min (32 GPM)

- Direct solenoid operated spool type directional control valve
- With "5th chamber" for dampened adjustable spool shifting time
- Mounts on standard ISO 4401-5, NFPA/ANSI T3.5.1 M R1 D 05, and ANSI B93.7 D 05 interface

Subplates, see datasheet RA 45 054 (separate order)

- Wet pin DC solenoids
- Removable coils for quick replacement



Model 5-.WE 10 E3X/CG24N9K4 with plug-in connector

	5 -	2 3 WE	10	6	⁷	9	_	<u>го</u>	11	12 N9	I!	5 4 /	18	19	22	
actuator ports	= 4				3X /	Т			\top	143	I	, ,				-
ominal size 10		_ =	10													
ymbol e.g. C, D, E, G, H, J																
eries 30 to 39 30 to 39: unchanged installation and connecti	on dimen	sions)		= 3	х											
/ith spring return				= N	lo cod	e										
et pin solenoid (oil immersed) with removable	e coil						= C									
4 V DC 6 V DC								G24 G96								
/ith protected manual override (standard)									_ N	19						
odel of electrical connection dividual connection; with component plug IN 43 650-AM2, without plug-in connector											K4					
/ithout switching time adjustment /ith adjustable screw (throttle) rifice Ø 0.8 mm (0.031"), 1.0 mm (0.039"), 1	.2 mm (0	.047")							= A			ode = C A12				
/ithout cartridge throttle											_	= No	cod	е		
BR seals Attention! ne compatibility of the seals and pressure fluid	d has to b	e taken in	to acc	ount!								-	= No	coc	le	
urther details to be written in clear text																



Extracted from RA 23 351/09.99

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See Section 16 for applicable Preferred/Spotlight part numbers

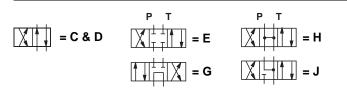
and unit price.

Technical data

Installation				optional				
Max. ambient temperature			°C (°F)	50 (122)				
Weight	Valve v	vith 1 solenoid	kg (lbs.)	4.7 (10.4)				
	Valve v	vith 2 solenoids	kg (lbs.)	6.3 (13.9)				
Hydraulic data			-					
Max. operating pressure	Ports A	л, В, Р	bar (PSI)	315 (4600)				
	Port T		bar (PSI)	210 (3050)				
Max. flow		L/	min (GPM)	120 (32)				
Pressure fluid				Mineral oil (HL, HLP) to DIN 51 524 1); Fast bio-degradable pressure fluids to VDMA 24 568 (also see RA 90 221); HETG (rape seed oil) 1)				
Pressure fluid temperature range °C (°F)			°C (°F)	NBR seals: -30 to +80 (-22 to +176)				
				FPM seals: -20 to +80 (-4 to +176)				
Viscosity range		mr	m²/s (SUS)	35 to 2318				
Degree of contamination	Degree of contamination			Maximum permissible degree of contamination of the pressure fluid is to NAS 1638 class 9. We, therefore, recommend a filte with a minimum retention rate of $\beta_{10} \ge 75$.				
Electrical data								
Model of voltage				DC				
Available voltages			V	24, 96				
Voltage tolerance (nominal	voltage)		%	±10				
Power consumption			W	35				
Duty				continuous				
Switching time to ISO 6403				45 to 70				
(without switching time adju	ustment)	OFF	ms	35 to 45				
Switching frequency			cycles/h	15000				
Protection to DIN 40 050			· · · · · · · · · · · · · · · · · · ·	IP 65				
Insulation class VDE 0580				F				
Max. coil temperature			°C (°F)	150 (302)				

¹⁾ suitable for NBR and FPM seals

Symbols





Extracted from RA 23 183/08.99

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See Section 16 for applicable Preferred/Spotlight part numbers and unit price.

Soft switching 4/2- and 4/3-way Directional valves with DC solenoids, Model WE...73-../A12..

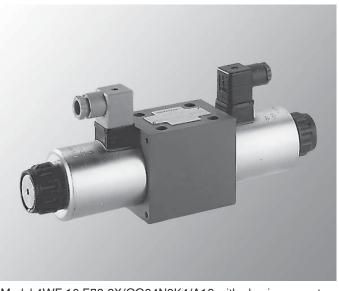
Nominal Sizes 6 and 10 Series 6X (Size 6) and 3X (Size 10) Maximum operating pressure 350/315 bar (5100/4600 PSI) Maximum flow 60/100 L/min (15.85/26.42 GPM)

- Direct operated directional spool valve with solenoid operation
- Soft switching characterisitics
- Porting pattern to DIN 24 340 form A, ISO 4401 and CETOP-RP 121 H

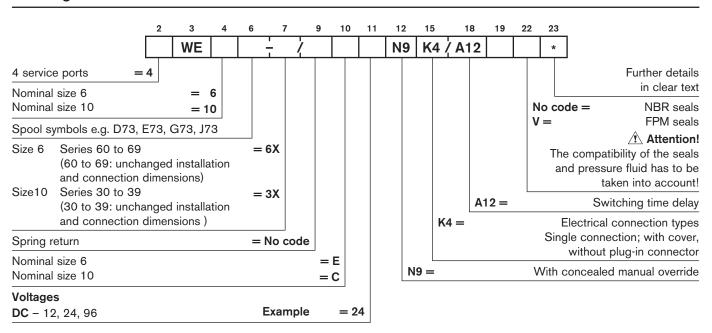
Mounts on standard ISO 4401, NFPA T3.5.1 M R1 and ANSI B 93.7 D interfaces

For subplates see catalog sheets RA 45 052 (size 6), and RA 45 054 (size 10), separate order

- Wet pin solenoids with removable coils
- Coils can be replaced without engaging fluid
- Individual electrical connections
- With manual override



Model 4WE 10 E73-3X/CG24N9K4/A12 with plug-in connector





Extracted from RA 23 183/08.99

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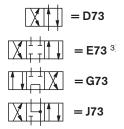
See Section 16 for applicable Preferred/Spotlight part numbers

and unit price.

Technical data

General							
Nominal size		6	10				
Installation position			optional				
Weight	- Single solenoid valve	kg (lbs.)	1.45 (3.2)	4.5 (9.918)			
	- Valve with 2 solenoids	kg (lbs.)	1.95 (4.3)	6.1 (13.44)			
Hydraulic							
Max. operating pressure	Ports A, B, P	bar (PSI)	350 (5076)	315 (4600)			
	Ports T	bar (PSI)	210 (3050)	210 (3050)			
Electrical							
Available voltages		V	12, 24, 96	12, 24, 96			
Voltage tolerance (nomina	l voltage)	%	±10	±10			
Power consumption		W	30 35				
Duty cycle			continuous				
Switching time tS to ISO 6403 ON/OFF			approx. 3 to 4 times longer than a standard valve				
Switching frequency			7200 7200				
Protection to DIN 40 050			IP 65 IP 65				
Insulation class VDE 0580			F	F			

Symbols



Example: Spool E73 with switching position "a" ordering details ..E73A..